

## **Kit Summary:**

Kit #	C4600WC
	C4690WC
Description	10" carbon brake kit for Ultra Strut with Anglia style spindle (C4600WC)
	11" carbon brake kit for Ultra Strut with Anglia style spindle (C4690WC)
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## **Kit Contents** ITEM# PART# QTY DESCRIPTION C1780 2 10" carbon rotor (C4600WC) 1aC1790 2 11" carbon rotor (C4690WC) 1b 10" carbon rotor adapter (*C4600WC*) 11" carbon rotor adapter (*C4690WC*) B1250S 2 2a 2b B1250SC 2 10" carbon rotor retaining ring (C4600WC) 11" carbon rotor retaining ring (C4600WC) 14"-20 x ½" FHSCS (C4600WC) 10-24 x %" FHSCS (C4690WC) 2 3a B1250W 3b C1700H 2 C1700D 20 4a 4b B1250E 16 %" AN washer %"-24 jet nut %"-24 x 1" NAS bolt 5 S3402N 26 F1282 6 18 7 S3600T 4 3%"-24 x 3-¼" caliper bolt 14"-28 x 3-¼" caliper bridge bolt 8 C4596D 4 9 2 C4596E ¼" Washer 2 2 10 B1260E inboard hotdog bracket Garlock 05-DU06 Bearing (pre-installed) B1260CW 11 $\overline{4}$ B1260K 12 10" carbon caliper mounting bracket (*left/right*) (C4600WC) 11" carbon caliper mounting bracket (*left/right*) (C4690WC) 13a B4599CL/R 1 13b B4690L/R 1 B3311C 4 slide pin 14B1260BZ 2 15 caliper inner half %" x #3AN NPT fitting %" NPT socket plug %" NPT bleeder assembly P2316 2 16 2 2 2 2 17 L4000O 18 P2365F caliper piston caliper piston o-ring carbon brake pad 19 B5000P2 B5000T1 20 21 B1250P 4 22 23 2 2 bridge bolt tube B1262J outboard hot dog bracket B1260DW Garlock 08-DU06 Bearing (pre-installed) 24 B1250H 4 25 2 B1260AW caliper outer half 2 <sup>1</sup>/<sub>4</sub>"-28 x 0.500 thread insert <sup>3</sup>/<sub>8</sub>"-24 x 0.520" thread insert 26 C4596B 27 H1150E 4



Brake rotors come pre-assembled from Strange Engineering. (figure 3)

- 1. Mount the rotor on the wheel using <sup>3</sup>/<sub>8</sub>" studs supplied with the wheel and the <sup>3</sup>/<sub>8</sub>" washers (5) and jet nuts (6) supplied with this brake kit. Torque to 30 ft-lbs.
- **2.** Disassemble brake caliper by removing caliper bolts (8) and the caliper bridge bolt (9). The slide pins (14) should remain attached to the caliper mounting bracket.
- 3. Attach the caliper mounting bracket with the slide pins to the strut body using the two %"-24 bolts (7), %" washers (5) and jet nuts (6). Torque to 30 ft-lbs. Ensure bracket is in correct orientation.
   note: (refer to figure 1)
  - C4600WC ensure caliper bracket (13) counter-bore faces outboard and is located on the bottom
  - C4600WC does not use washers (5) on outboard side
  - C4600WC use three washers on the inboard side of the bottom bolt and one washer on top bolt
  - C4690WC uses a single washer on the inboard and outboard side of all caliper mount bracket bolts.
- **4.** Follow the strut kit instructions to assemble the wheel onto the spindle.
- **5.** Slide the two caliper bolts with the <sup>3</sup>/<sub>8</sub>" washers and the caliper bridge bolt with <sup>1</sup>/<sub>4</sub>" washer through the respective holes on the inboard hotdog bracket (11).
- **6.** The caliper must now be assembled onto the caliper bracket. Slide the inboard hotdog bracket with the two caliper bolts and the caliper bridge bolt onto the inboard side of the caliper slide pins. The threads on the bolts should face outboard.
- **7.** Feed the caliper inner half (15) over the rotor or through the outside of the wheel and slide through the two caliper bolts and the caliper bridge bolt.
- 8. Slide the carbon brake pad and caliper bridge bolt tube through the caliper bridge bolt.
- **9.** Slide the outboard hotdog bracket through the two caliper slide pins, caliper bolts and caliper bridge bolt.
- **10.** Align a carbon brake pad with the caliper outer half. Finally, line up caliper outer half and carbon brake pad with the two caliper bolts and the caliper bridge bolt. Loosely secure the two caliper bolts and caliper bridge bolt as the caliper outer half is attached. Torque caliper bolts to 30 ft-lbs and the bridge bolt to 10 ft-lbs.
- 11. Connect the hydraulic lines to the calipers. Calipers are tapped to 1/8"-27 NPT and supplied with -3AN fitting. Use proper adapters to connect to existing lines or use new -3AN braided steel line (Teflon lines). Bleed calipers with DOT 4 or DOT 5.1 brake fluid only!

## carbon brake notes:

Keep Carbon away from all chemicals. If contamination occurs the carbon component must be baked for 8 hours @ 500° F-(Bake Carbon ONLY! REMOVE ALUMINUM HAT & HARDWARE BEFORE BAKING)- If badly contaminated an odor will occur.

The hotter the rotors become, the MORE EFFECTIVE braking becomes. Carbon brakes will stop your vehicle far better at the "top end" and will not "hold" as well at the starting line, compared to steel brakes. We recommend that when you first drive or "tow" your vehicle to the starting line, you apply the brakes several times to get the "feel" of carbon at low speeds. After you become comfortable with the vehicle at "pit area" speeds, you may want to "drag" the brakes to create rotor and pad heat to better hold the vehicle at the starting line. We recommend a few 1/2 or 3/4 passes, so as to become aware of how your carbon brakes perform at higher M.P.H. Remember carbon works better at higher temperature. The longer the brakes are applied the more aggressive braking will become.

