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HEAVY DUTY FRONT BRAKE KIT INSTALLATION INSTRUCTIONS

KIT # B4179WC APPLICATIONS '98 - '02 Camaro & Firebird using stock hubs

May 30, 2023

Important Notes

Strange Engineering brake kits are designed for DRAG RACING ONLY

Brake fittings do not come pre-installed, it will need a layer of Teflon sealer applied to the thread (Figure# 1 for torque specs) Modifications to the OEM upright are required for this kit.

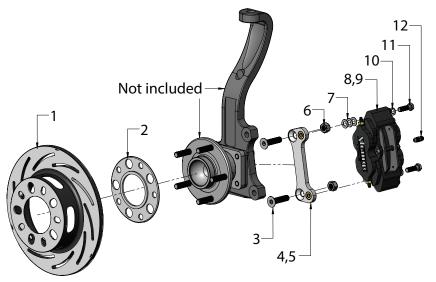
Semi-metallic brake pads (B5010) have 0.200" minimal thickness

11.25" Steel brake rotors (B2792 & B2793) have 0.312" minimal thickness

KIT CONTENTS				
ITEM#	PART#	QTY	DESCRIPTION	
1a	B2793	1	Left hand Rotor	
1b	B2792	1	Right hand rotor	
2	B4178C	2	Register Ring	
3	B4182E	4	M12 X1.75 X 50mm FHS	
4	B4179A	2	Caliper Mount	
5	B1301E	4	3/8-24 press nut	
6	B4152F	4	M12 X 1.75 Nylock nut	
7	B1301H	16	3/8" I.D. x 0.025" Thick Caliper Shim	
8	B5010	4	Organic 4-piston Caliper Pad	
9a	B5002	1	Right hand 4- piston Caliper	
9b	B5004	1	Left Hand 4-piston Caliper	
10	B1301J	4	3/8" I.D. x 1/16" Thick Flat Washer	
11	B5000Y	4	3/8"-24 x 1.125" Caliper Bolt	
12	P2316	2	1/8" NPT x –3AN Fitting	

FIGURE 1:

B4179WC Driver Side Camaro



Item#	Torque spec (ft-lbs)		
6	50		
11*	35		
12	25		

*Must apply red loctite

Read these instructions throughly and save for future reference.

If after reading these installation instructions, you have any questions or comments, please do no hesitate to call us.

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FIGURE 2:

- 1. Raise and support front of vehicle on a level surface using suitable equipment.
- Remove wheel, caliper, rotor and brake line. Inspect all ball joints for excessive play and replace as needed.
 Modify knuckle as shown in Figure #3.

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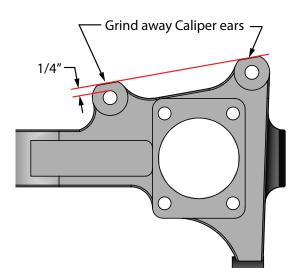
- **4.** Install the caliper mount (4) using M12 bolt (3) and nut (6) making sure the press nuts (5) are facing towards the rotor (8). Torque to 50 ft.-lbs.
- 5. Place the register ring (2) on the hub then slide the rotor (1) over the wheel studs flush to the face.
 Note: Slotted rotors mount with the arrow pointing in the direction of normal rotation (See Figure #2).
 Please read B1850 instructions for complete caliper instructions.
- **6.** Attach caliper (9) with the arrow facing in the direction of normal rotor rotation using 3/8"-24 caliper bolts (11) with <u>red loctite</u> and 3/8" I.D. washers (10). Use 3/8" I.D. caliper shims (7) to center the caliper over the rotor, making sure pads contact the rotor evenly. The caliper bolt (11) should be fully engaged into the press nut. If the bolt is over engaged, use any remaining shims under the head of the bolt to prevent it from running into the rotor. Torque the caliper mounting bolts (11) to 35 ft-lbs.

Note: Because all knuckles vary slightly you may not need the same amount of shim on both sides of the vehicle.

- 7. Connect the brake lines to the calipers. Calipers are tapped to 1/8"-27 NPT and supplied with -3AN fittings. Use proper adapters to connect them to existing lines or use new -3AN braided steel line (teflon lined). Bleed the calipers with DOT 4 or DOT 5.1 brake fluid ONLY.
- 8. Mount the wheel and tire assembly on the hub and torque the lug nuts.
- **9.** A proper break in procedure is required to avoid brake fade and uneven rotor deposits from the pads. It consists of 8-10 brake applications increasing in harshness while allowing the brakes to cool slightly in between; do not keep the brakes applied between stops. After the last stop the brakes should be allowed to cool completely.

FIGURE 3:

Knuckle Modification



- Measure 1/4" from the edge of the caliper mounting hole
- Grind away caliper ears until specified distance
- Mount the caliper to check clearance and grind further if needed.

WARNING - RACING IS HAZARDOUS · STRANGE BRAKES ARE FOR LEGAL DRAG RACING ONLY

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